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Canada

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RBE703A94-1130-01-13

Job Sheet 194568



Part No: RBE703A94-1130-01-13

Job Qty: 10 pcs *20 mll*

Part Name: Compression Spring Ø1.25mm x 11.25mm OD x 44.5mm



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/3/19

Job Tracking No:

Due Date: 6/14/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBE703A94-1130-01 Rev K IPP Rev.A 17.08.09 New issue DP Verify DD/IPP Rev B 17.11. 30 DWG
RBE703A94-1130-01 Rev K DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	10 pcs	6/14/19		0.00	2.00	Small Fab - 1		<i>MLL</i>
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	10 pcs	6/14/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
130	Packaging 3-1 - Stock - B4B	10 pcs	6/14/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		



Container No: S186809



Part: RBE703A94-1130-01-13

Job No: 194568

Serial No/Batch: S186809

Revision: K

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
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Date: 06/04/19

DAS
40
9-89

JUN 04 2019

Plex 5/3/19 2:51 PM Dart.lajeunesse.marie

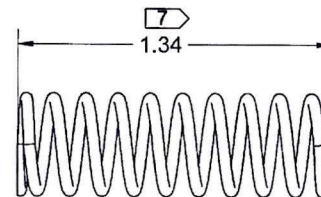
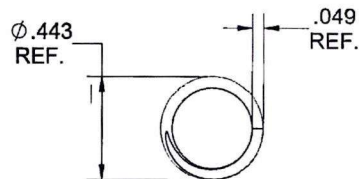
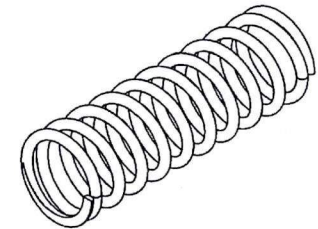
		Packaging 3 - 7 - B4B			
		Packaging 3 - 8 - B4B			
		Packaging 3 - 9 - B4B			
		Packaging 3 - 10 - B4B			
		Packaging 3 - 11 - B4B			
		Packaging 3 - 12 - B4B			
		Packaging 3 - 13 - B4B			
		Packaging 3 - 14 - B4B			
		Packaging 3 - 15 - B4B			
		Packaging 3 - 16 - B4B			
		Packaging 3 - 17 - B4B			
		Packaging 3 - 18 - B4B			
		Packaging 3 - 19 - B4B			
		Packaging 3 - 20 - B4B			
		Packaging 3 - 21 - B4B			
		Packaging 3 - 22 - B4B			
		Packaging 3 - 23 - B4B			
		Packaging 3 - 24 - B4B			
		Packaging 3 - 25 - B4B			
		Packaging 3 - 26 - B4B			
		Packaging 3 - 27 - B4B			
		Packaging 3 - 28 - B4B			
		Packaging 3 - 29 - B4B			
		Packaging 3 - 30 - B4B			
		Packaging 3 - 31 - B4B			
		Packaging 3 - 32 - B4B			
		Packaging 3 - 33 - B4B			
		Packaging 3 - 34 - B4B			
		Packaging 3 - 35 - B4B			
		Packaging 3 - 36 - B4B			
		140 QC 21 - SA	10 pcs	6/14/19	0.00 0.00
				QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	
		Part Op 110 - Cut to length as per DWG. Descriptions: 120 - (QC5- Inspect part completeness to step on W/O) 130 - (Identify as per dwg & Stock Location: _____) 140 - (QC21- Final Inspection - Work Order Release)			21 9-59
		Job BOM			
Part / Item	Component Name	Quantity	Operation		
94125K815	Compression Spring Ø1.25mm x 11.25mm OD x 44.5mm	10 Ea (1 ea)	110-Small Fab - 1		
			5x5180843 15x5172644		
Job Allocations					
Operation	Component Part	Required	Inventory		
110-Small Fab - 1	94125K815	10	24		
			0		
Part Specifications					
Specifications could not be found.					

GA133

Dara M.

JUN 04 2019

SHOP COPY
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 194568 *ML5*
1905-06



FLAT GROUND END
NOT REQUIRED ON
THIS END

RBE703A94-1130-01-13 COMPRESSION SPRING Ø1.25mm X 11.25mm O.D. X 44.5mm

NOTES:

- 1) MATERIAL: McMaster#94125K815
- 2) FINISH: N/A
- 3) HEAT TREAT: N/A
- 4) SPEC: N/A
- 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
- 6) IDENTIFICATION: N/A
- 7) MODIFY SPRING PIN TO THIS LENGTH

DART AEROSPACE Hawkesbury, Ontario, Canada			
TITLE COMPRESSION SPRING Ø1.25mm X 11.25mm O.D. X 44.5mm			
DWG NO. RBE703A94-1130-01-13			REV K
DESIGN BY: VM 8/28/2017	XXX ± .005 FRACTIONS 2/16	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED 2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: VM 11/24/2017	XX ± .01 ANGLES 2.5°		
CHECKED: WM 11/30/2017	± .01 SURFACES = 12.5		
INFO. APPR: JDP 11/30/2017			
APPROVED: VM 11/30/2017			
DATE: 11/24/2017			
SCALE: NTS	WEIGHT: N/A	SHEET 8 OF 17	
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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					